



nd 18 to surface of R-11/R-12.

lbs.

nt step 7 and 8.

s for R-20 and 21 hinge pieces. Drill a
-21. Make up hinge pin and drill R-13
2, R-21, and hinge pins to the R-13
in rudder assembly.

ape but do not glue R-13's into R-10